



REVISIONS			
SYM.	ZONE	DESCRIPTION	DATE
A		Added Items 15, 16 & 17 to Assembly & Parts List. 2.938 was 3.000 REF & 0.533 REF was 0.470 REF JGL	9/6/07 EPC

1 HOM 106 HALF SUPPORT ASSEMBLY
FILE NAME: 7102-056
SHEET NO.: 1
DFT. SCALE: 1:1
MATERIAL:
QTY: 1
NOTES:

ITEM	DWG. NO.	DESCRIPTION	QUANTITY			REMARKS	REV.
			G1	G2	G3		
17	7102-031 (SH. 4)	CLAMP PLATE	4				
16	7102-031 (SH. 3)	OFE COPPER SHIM	1				
15	7102-031 (SH. 4)	HOM KEY TOP	1				
5	7102-031 (SH. 4)	HOM KEY BOTTOM	1				
4	7102-031 (SH. 4)	HOM PIN LONG	1				
3	7102-031 (SH. 4)	HOM PIN SHORT	1				
2	7102-056 (SH. 2)	HOM 106 HALF SUPPORT, SUB-ASM	1				
1	7102-056 (SH. 1)	HOM 106 HALF SUPPORT ASSEMBLY	X				
PLOT DATE: 9/6/2007 CAD FILE NAME: 7102-056.idw							
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES: TOLERANCES ON: Ø & .02 Ø & .015 Ø & .005 FRACTIONS & 1/32 ANGLES & 1/4° ALL SURFACES							
CORNELL UNIVERSITY LABORATORY FOR ELEMENTARY PARTICLE PHYSICS ERL INJECTOR CRYOMODULE HOM 106 HALF SUPPORT HOM 106 HALF SUPPORT ASSEMBLY DETAIL							
DRAWN BY: RHE/DI DRAWN FOR: VM DATE: 3/22/2007 SCALE: D 7102-056 SH. NO. 1 OF 3 REV. A							

FOR MACHINING LUBRICANT USE ONLY
ALKALINE DETERGENT LUBRICANT CIMSTAR 40
OR EQUIVALENT APPROVED BY CORNELL LEPP



